

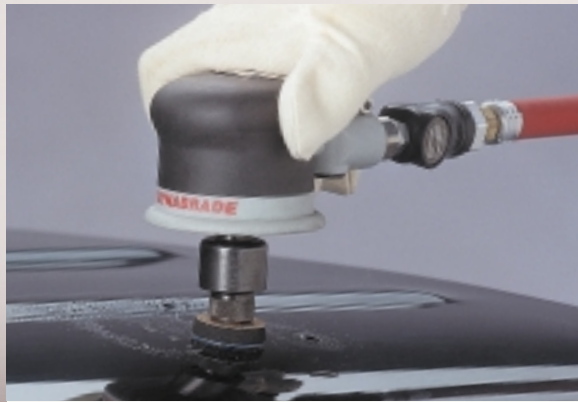
Dynabrade Air Tools for Finesse-it™ Polishing Systems

A proven method for removing minor surface defects that protrude through the clear coat.



- Eliminates compound slinging, swirl marks, hazing and sand scratches.
- Maintains surface integrity.
- No “bullseye” due to sanding process.





Process Time: 2 - 5 Seconds

Step 1: Finesse Sanding of Defect

- Sand out defect from clear coat using Dynabrade Model 57502 (7,500 RPM) Palm-Style Mini-Dynorbital® Random Orbital Sander with vinyl-face 3M™ Finesse-it™ Roloc™ Sanding Pad (Dynabrade #54033, 3M™ #02345) and 3M™ Trizact™ Sandpaper 466LA Grade A5 micron (3M™ #49850).
- Water must be used for sanding lubrication. Apply water directly to sanding disc to avoid excessive water which reduces sanding effectiveness and disc adhesion.
- **Start on, stop off – a simple rule of thumb!** Place the sanding disc slightly off-center of the defect with slight pressure on the pad, throttle the tool on and sand in a random pattern for 2 - 5 seconds to remove defect. Keep the sanding pad flat while sanding. Throttle the tool off and remove from surface. **Let the tool and abrasive do the work.**
- Keep the area sanded as small as possible. Wipe the area clean when finished with a clean non-scratching cloth.

Step 2: Scratch Removal and Polish

- Apply a small, 3/4" (19 mm) diameter drop of Final Finish Polish compound. Use the polish pad to spread the compound evenly over the spot. NOTE: precondition virgin pad by evenly spreading compound directly on pad.
- **Start on, stop off – a simple rule of thumb!** Place the buffing pad on the sanded area. Apply approximately 3 pounds of force to the work surface, throttle the tool on, adjust force as required to feel the "sweet spot" (low vibration) and buff in a random pattern of 5 - 10 seconds to remove defect. When running Dynabuffer, keep the pad flat or slightly tipped forward.
- Wipe the area with a clean non-scratching cloth and inspect.
- If the sand scratches are not removed, repolish as needed.



Process Time: 5 - 10 Seconds

3M, Finesse-it, Trizact and Roloc are registered trademarks of 3M Company.

Dynabrade Tools for 2-Step Repairs



Palm-Style Mini-Dynorbital® Random Orbital Sander

Model 57502

- 7,500 RPM. Accepts 3/4" (19 mm) and 1-1/4" (32 mm) diameter sanding pads.
- Weighs only 1-3/4 lbs. for great operator comfort and control!
- Low vibration and whisper-quiet air motor.
- Combined orbital and random action provides ultra-smooth finishes.



Model Number	Motor HP (W)	Motor RPM	Sound Level	Pad Dimensions Inch (mm)	Orbit Dia. Inch (mm)	Maximum Air Flow CFM/SCFM (LPM)	Air Pressure PSIG (Bars)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
57502	.05 (37)	5,000	70 dB(A)	3/4 (19), 1-1/4 (32)	3/16 (5)	1/6 (170)	90 (6.2)	1.7 (0.8)	5 (127)	3-5/8 (92)

Additional Specifications: Air Inlet Thread 1/4" NPT • Hose I.D. Size 3/8" (10 mm)

3" (76 mm) Diameter Dynabuffer

Model 57126

- Features a 14 mm diameter offset orbit. Tool includes convenient 97165 Hanger Bracket.
- Tool runs at 10,000 RPM free speed, but slows to 7,000 RPM when running under load.
- Rear exhaust muffler design reduces noise levels for smooth operating performance.
- Safety lever prevents accidental startup. 96537 Motor Tune-up Kit available.



Optional 53163 Side Handle available.

Model Number	Motor HP (W)	Motor RPM	Sound Level	Pad Dimensions Inch (mm)	Orbit Diameter	Maximum Air Flow CFM/SCFM (LPM)	Spindle Thread	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
57126	.16 (119)	10,000	74 dB(A)	3 (76)	14 mm	3/23 (651)	5/16"-24 female	2.0 (91)	8-5/16 (211)	3 (76)

Additional Specifications: Air Inlet Thread 1/4" NPT • Hose I.D. Size 3/8" (10 mm) • Air Pressure 80 PSIG (5.5 Bars)

5" (127 mm) Diameter Dynabuffer

Model 57240

Model 57245 **Model 57240 with Hanger Bracket.**

- Features a 14 mm diameter offset orbit.
- Tool runs at 10,000 RPM free speed, but slows to 5,000 RPM when running under load.
- Throttle lever for easy on-off. For use with 3M™ waffle pads.
- 96122 Motor Tune-up Kit available.



Model Number	Motor HP (W)	Motor RPM	Sound Level	Pad Dimensions Inch (mm)	Orbit Diameter	Maximum Air Flow CFM/SCFM (LPM)	Spindle Thread	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
57240	.36 (270)	10,000	79 dB(A)	5 (127)	14 mm	3/23 (651)	5/16"-24 female	2.7 (1.2)	10-1/4 (260)	4-1/2 (114)

Additional Specifications: Air Inlet Thread 1/4" NPT • Hose I.D. Size 3/8" (10 mm) • Air Pressure 90 PSIG (6.2 Bars)

For Other Dynabrade Tools and Related Accessories, Visit www.dynabrade.com

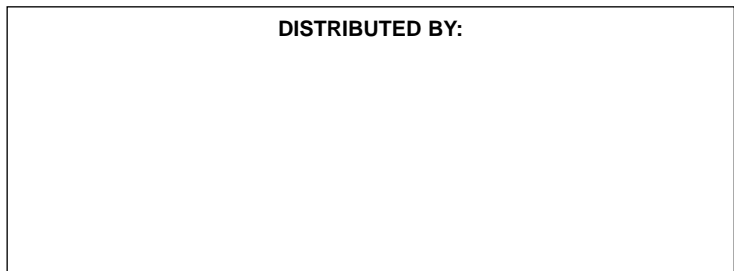


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