

# Disassembly/Assembly Instructions

### Disassembly Instructions - Throttle Body, Valve and Muffler - 7°Off-Set

**Models:** 15003, 15006

**1.** Carefully fasten the **01546** Housing in a vise with aluminum or bronze jaws so that the tool spindle is pointing down.



2. Pull the 01558 Collar back onto the throttle body housing. Use the 96460 Wrench to loosen the throttle body from the 7°housing. Left Hand Thread Turn clockwise.

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- **3.** Fasten the **01578** Inlet Adapter in the vise with aluminum or bronze jaws so that the throttle body is pointing up.
  - Use the 96393 Throttle Body Socket to remove the throttle body from the muffler assembly. Turn counterclockwise.
- **4.** To disassemble the muffler and valve components, refer to, and follow the exploded view instructions found in the parts page or tool manual.

Throttle Body, Valve and Muffler Disassembly Completed.